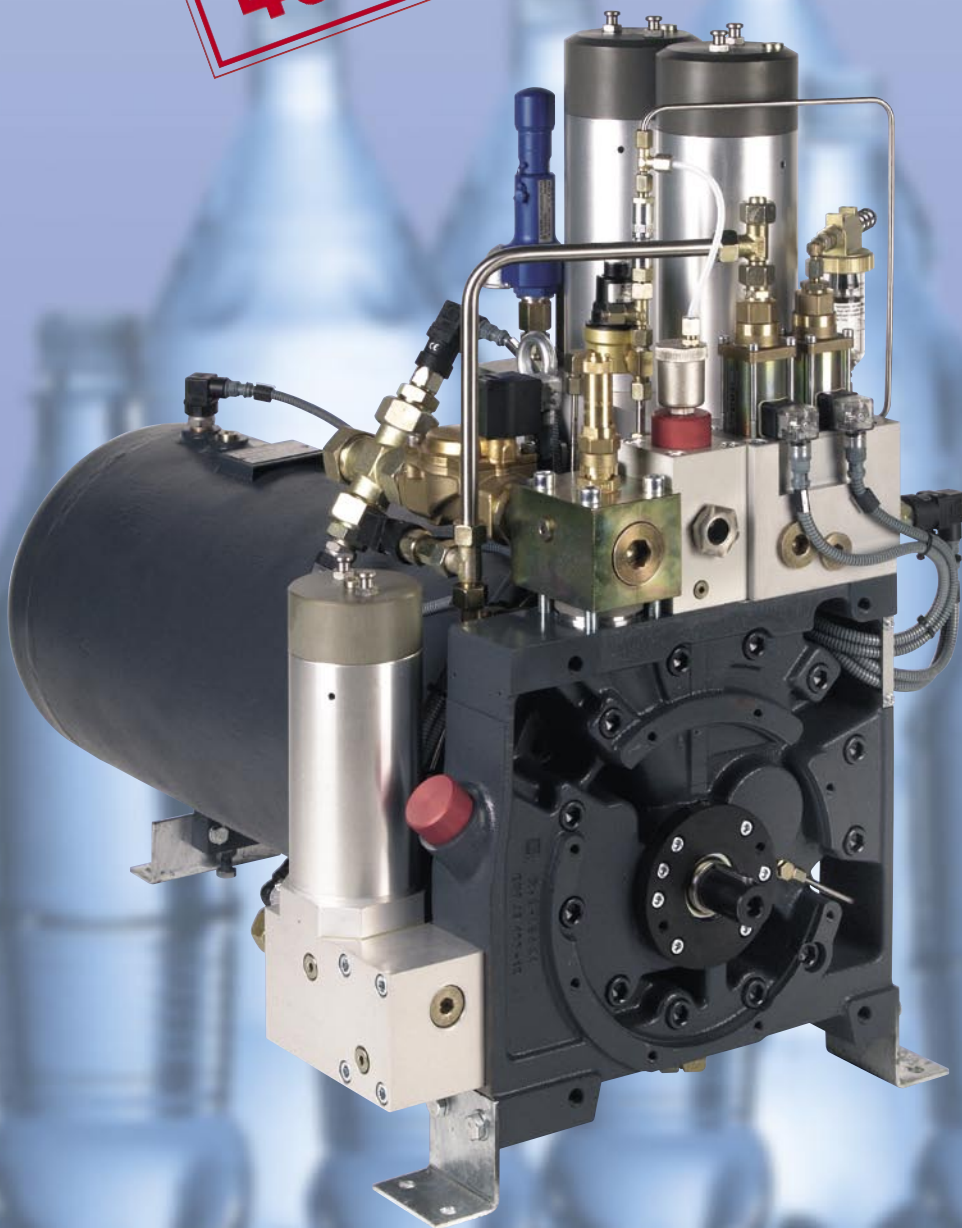


# Screw Compressor *Technology*

**40 bar**



PET - Bottles  
Starting Air  
Coating Techniques  
Instrument Air  
Process Air



Screw inside

**MK80 SCREW COMPRESSOR FOR 40 bar**

## MK80 Innovation

ROTORCOMP, one of the leading manufacturers of screw compressor air ends and components, pioneers a novel 40 bar, second stage encapsulated screw booster.

The booster module MK80 increases compressed air and gases up to a final pressure of 40 bar with maximum delivery capacity of 650 Nm<sup>3</sup>/h - 380 scfm.

The compact function unit possesses a unique equipment for problem-free industrial equipment building and safe operation: Screw compressor, filter, valves, complete sensors, electronic control system, connector finished cabling.

## Target Markets

- PET bottle moulding
- Starting air for large diesel engines
- Coating techniques in the wood and glass industry
- Instrument air for power plants
- Process air

## These advantages convince

- Compact design for reduced floor space
- Smooth, low vibration running (no foundations)
- Lowest operating noise level
- Continuous air supply (no pulsations)
- Belt drive or direct drive
- Designed for continuous duty
- Load-idling-operation or frequency controlled operation for variable delivery capacity
- Low maintenance cost
- Simple heat regeneration
- Range of suitable coolers available
- Operation with bio-degradeable and food-grade lubricants
- Wear-free compressor element
- Expert advice and service through a competent partner

## Extensive standard delivery

- Sensors for the supervision
- Sensors for service
- Magnet valves for idling and discharge
- Cabling of all valves and sensors
- Electronic control system
- LED- display module for operating modes, interferences and required services

## The 40 bar Concept with Components of ROTORCOMP

### Compressor 1st stage

7 - 13 barg / 100 - 190 psig

Air ends



or



Compact Units

or

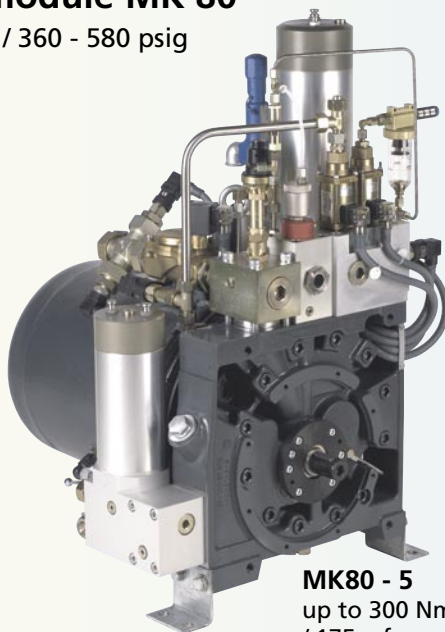
Existing  
compressed  
air system

### Air treatment

Dryer  
+ filter

### Boostermodule MK 80

25 - 40 barg / 360 - 580 psig



**MK80 - 5**  
up to 300 Nm<sup>3</sup>/h  
/ 175 scfm



**MK80 - 10**  
up to 650 Nm<sup>3</sup>/h  
/ 380 scfm

### Air treatment

Conventionally  
air treatment



ETC from ROTORCOMP  
for absolutely oil-free compressed air

Dryer  
+ filter

## MK80 Electronic Control System CC21

The CC21 system is specially designed for monitoring the MK80 and controlling the valves at the MK80 with LED display for service, errors and operating status of the MK80.

The CC21-Control-Module is designed for application in the compressor control cabinet and the CC21-OP-Module for assembly at the control panel.

The communication of the CC21 with the compressor control units takes place via digital I/O ports at the CC21-Control-Module.

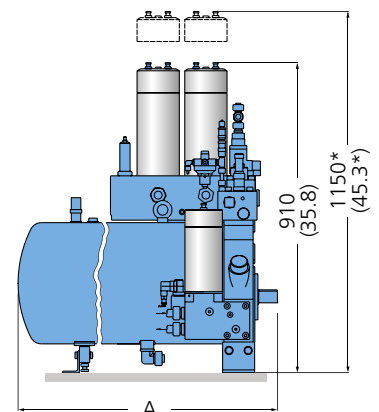
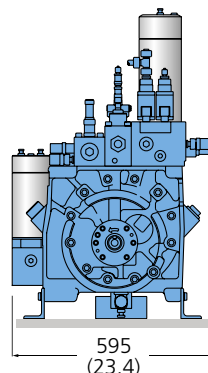
The RS232 interface enables the communication to a PC with an easy to operate software by ROTORCOMP.



## MK80 Technical Data

Weight (MK80-5/-10)**	240 / 275 kg 530 / 606 lbs
Outlet pressure	25 - 40 barg 360 - 580 psig
Suction pressure	6 - 14 barg 90 - 200 psig
Free air delivery	max. 10.8 Nm <sup>3</sup> /min max. 380 scfm
Power consumption	max. 48 kW max. 65 hp
Control voltage	24 VDC
Ambient temperature	max. 45 °C max. 113 °F
Drive	Direct Belt

\* ) Height for filter service  
\*\*) w/o oil filling



Dimensions	MK80-5	MK80-10
A mm (inch)	750 (29.5)	1080 (42.5)

Type	MK80-10												
Motor	kW	18,5		22		30		37		45		55	
	hp	25		30		40		50		60		75	
Shaft power	kW	17.5		21		28.5		35		42.5		48	
	hp	23.5		28		38		47		57		64	
Inlet pressure	barg	7	10	7	10	7	10	7	13	7	13	9	11
	psig	102	145	102	145	102	145	102	190	102	190	130	160
Outlet pressure	barg	30		30		40		40		40		40	
	psig	435		435		580		580		580		580	
Capacity*	m <sup>3</sup> /min	2.7	3.9	3.5	4.9	3.4	4.7	4.5	7.8	5.9	9.9	8.3	10.4
	scfm	95	138	124	173	120	166	159	275	208	350	293	367

\*) Capacity at 1013 mbar, 0 °C and at inlet temperature 20 °C

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